

General Documents
MECHANICAL FORGING PRESS

Specifications

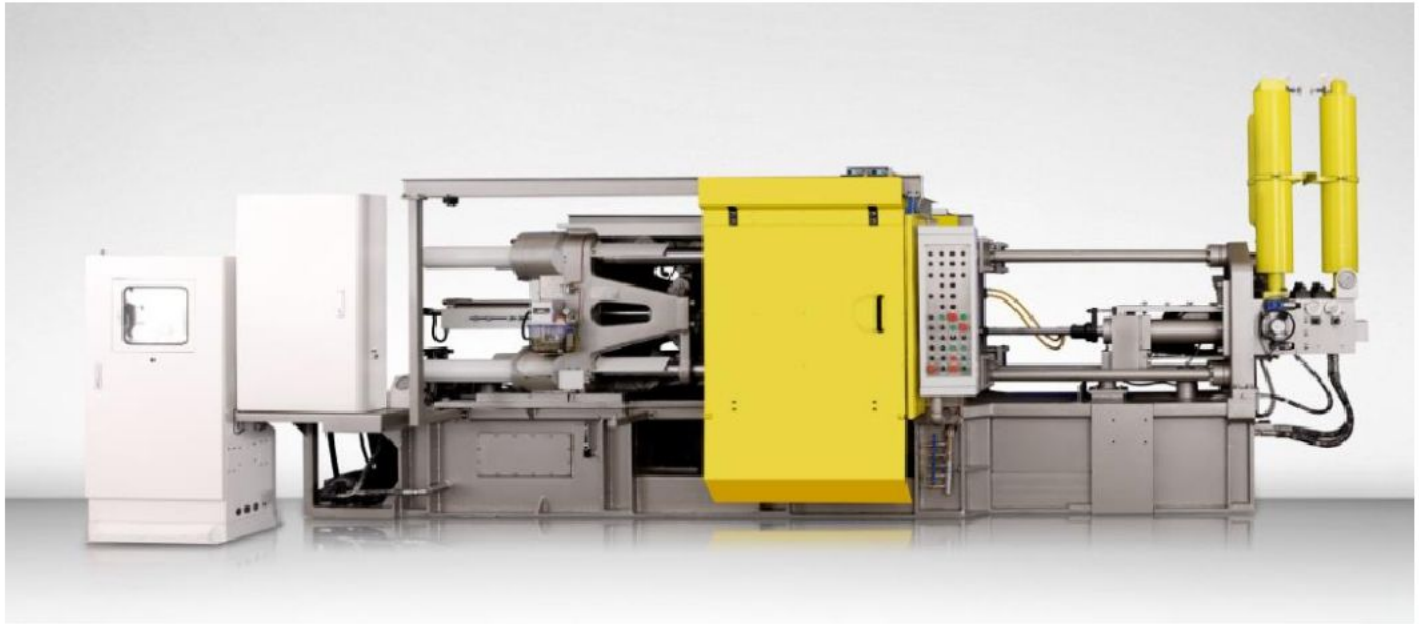
Power in tons	1000 T
Table length	990 mm
Table width	770 mm
Type	Mechanical
Ram stroke	250 mm
Nbr of strokes/min	90
Motor power	55 kW

Description

Hot forging press K8540 - 1000 ton
Capacity 1000 ton
Table dimensions 990 x 770 mm
Ram dimensions 720 x 720 mm
Opening in the column 1250 x 560 mm
Ram stroke 250 mm
Max. distance between table and slider
560 mm
Table-to-ram adjustment 20 mm
Upper knockout stroke 40 mm
Lower knockout stroke 20 mm



DIE CASTING MACHINE



Description

Used, Prince Model 1043 CCA 1000 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For_Sale, Features Include: Upgraded to Prince Binary II with Low Impact and 3,000 PSI Intensifier, Upgraded to Prince Pro-Link Management System, Top Helper Side Automatic Tie Bar Pulling System, Allen Bradley SLC 5/04 Controls, Twin Cylinder Hydraulic Bumper Plate Ejection System, 100 HP (74.6 kw) main pump motor with Vickers 5/50 GPM and 21/60 GPM pumps, Prince Prolink via Allen Bradley SLC 5/04 controls, second Hand, DCM-3567

Specifications

Rated Tonnage	1000 Ton
Tie Bar Diameter	8.5 Inches
Clearance Between Tie bars	43.5 x 43.5 Inches
Front Platen Size (T x W x H)	16.50 x 68 x 78 Inches
Moving Platen Size (T x W x H)	15 x 68 x 68 Inches
Die Thickness (min. - max.)	20-44 Inches
Die Stroke	27 Inches
Shot Positions	Center and Inches below
Shot Cylinder Bore & Stroke (adjustable)	8 Inches x 30-36 Inches
Ejection Stroke/Force	4 Inches x 21.5 Ton
Machine Size (L x W x H)	35.6 x 8.6 x 12.6 feet